Biomedical Optics

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Abstract. Our previous work demonstrated that an optical coherence tomography (OCT) technique was able to characterize the whole blood coagulation process. The 1/e light penetration depth $(d_{1/e})$ derived from the profiles of reflectance versus depth was developed for detecting the whole blood coagulation process in static state. To consider the effect of blood flow, in the present study, $d_{1/e}$ versus time from the coagulating porcine blood circulated in a mock flow loop with various steady laminar flows at mean flow speed in the range from 5 to 25 mm/s. The variation of $d_{1/e}$ was used to represent the change of blood properties during coagulation in different hematocrits (HCT) ranging from 25% to 55%, velocities from 5 to 25 mm∕s, and tubing sizes from 0.9 to 2 mm. The results showed that there were positive correlations between coagulation time (t_c) and HCT, velocity, and tubing size, respectively. In addition, the coagulation rate (S_r) was decreased with the increase of HCT, velocity, and tubing size. This study testified that HCT, flow velocity, and tubing size were substantial factors affecting the backscattering properties during flowing blood coagulation. Furthermore, OCT has the potential to represent the process of flowing blood coagulation with proper parameters. © 2014 Society of Photo-Optical Instrumentation Engineers (SPIE) [DOI: [10.1117/1.JBO.19.4.046021\]](http://dx.doi.org/10.1117/1.JBO.19.4.046021)

Keywords: optical coherence tomography; blood coagulation; flow; hematocrit; 1/e light penetration depth. Paper 140028R received Jan. 19, 2014; revised manuscript received Apr. 3, 2014; accepted for publication Apr. 7, 2014; published online Apr. 29, 2014.

1 Introduction

Blood coagulation is a complex process including initiation, the formation of the fibrin clot and platelet plug, and localization of the clot to the area of vascular injury. It is a natural process that can be both beneficial and life-threatening for the human body. It allows the maintenance of hemostasis after vascular injury in the normal process of coagulation. But the disordered blood coagulation course may bring several pathological complications in increasing hemorrhage, thrombosis, and embolism in the vascular system. Many thromboses, including those found in coronary thrombosis, peripheral deep venous thrombosis, and pulmonary embolus, are life threatening.^{[1](#page-6-0)} Therefore, it is crucial to develop techniques for assessing blood coagulation in vessels for clinical diagnoses. A lot of previous studies on the detection of blood coagulation have been performed, in which techniques have been developed or applied including the use of mechanical impedance, electromagnetism, photometry, and acoustics. $2-5$ $2-5$ $2-5$ Most of these available modalities are not appropriate for continuous and dynamic measurements and monitoring. In addition, the vast majority of existing methods for testing blood coagulation in vitro is performed under "no flow" conditions. For example, most measurements of ultrasound backscattering, ultrasound velocity, and attenuation have been used to detect the process of blood coagulation under static or stirred conditions.⁴,Blood coagulation is a dynamic process and generally is dependent on states of shear rate and shear stress of blood flow in vessels.^{[6](#page-6-4)} Therefore, the tests in static state do not precisely reproduce

the physiologic event. Thus, the coagulation processes in moving blood were studied with acoustic methods in the recent works by Uzlova et al.,^{[7](#page-6-5),[8](#page-6-6)} who performed simultaneous optical and acoustic registration of the clotting processes. Taking advantage of parallel optical and acoustic methods in the experiments, the authors revealed a direct correlation between the changes in amplitude of acoustic backscattering and the formation of fibrin clots.^{[8](#page-6-6)}A water tank filled with degassed water must be used to allow propagation of ultrasound waves into the circulated blood.

Optical coherence tomography (OCT) relies on short temporal coherence interferometry and measures the optical path and intensity of back-reflected, near-infrared light.^{[9](#page-6-7)} The technique has the major advantage of providing a description of whole blood properties with high resolution, high sensitivity, and potential application in vivo, such as characterizing blood optical clearing, hematocrit (HCT), red blood cells (RBCs) aggregation, blood photocoagulation, blood oxygen saturation, thrombus volume, and blood fibrinogen level. $10-18$ $10-18$ Recently, we reported that OCT technique was able to characterize the whole blood coagulation process and the effects of anticoagu-lants on blood coagulation in the static state.^{[19](#page-6-10),[20](#page-6-11)} The 1/e light penetration depth $(d_{1/e})$ [the point where the signal attenuated to 37% ($1/e$) of the point with the greatest reflectance] versus time of blood coagulation process was able to differentiate various stages of blood properties during coagulation in the static state. The study developed two parameters: (1) clotting time (t_c) , defined as the period of time where the 1/e light penetration depth curve started to be stabilized, and (2) rate of fibrin formation (S_r) , defined as the slope of $d_{1/e}$ within the period

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^{0091-3286/2014/\$25.00 © 2014} SPIE

of time where $d_{1/e}$ increased dramatically following the induction of blood coagulation from the variations in $d_{1/e}$ versus time.^{[19](#page-6-10)} The aim of this study was to evaluate whether the OCT technique and the parameters can characterize and monitor the flowing blood coagulation process that mimics physiological states. The $d_{1/e}$ versus time was measured, and t_c and S_r were obtained from the circulated porcine blood in a flow conduit throughout the entire process of blood clotting at flow rates of 5 to 25 mm∕s with tubing diameters of 0.9 to 2 mm. The fastest flow rates of 18 to 23 cm∕s are observed in the aorta and the slowest blood flow rates of 0.3 to 0.7 mm∕s are found in the capillaries in humans. The flow rates of 5 to 25 mm∕s in this study simulated the blood flow in small veins and arteries.

Blood coagulation is initiated by Ca^{2+} -dependent binding of the coagulation Factor VIIa (FVIIa) to its cofactor, tissue factor. Therefore, calcium ions were selected to induce blood coagulation in this study. An initial set of measurements performed in the model consisting of various concentrations of calcium ions in the blood was used to determine the optional concentration of calcium for flowing blood coagulation. In the last set of measurements, the blood samples of HCT in the range of 25% to 55% were investigated, since blood coagulation is HCT dependent in which a higher HCT of the blood is more likely to be associated with increasing risk of the formation of thrombosis or embolism,^{[21](#page-6-12)} and a lower HCT might interfere with the capability of blood coagulation for bleeding.^{[22](#page-6-13)}

2 Materials and Methods

2.1 Sample Preparation and Sets of Experiments

The fresh porcine blood was taken from a local slaughterhouse and stabilized by 3.2% sodium citrate solution with the volume ratio of 9:1 for anti-coagulation purposes. The blood samples of various HCT levels were prepared by resuspending the concentrated RBCs into the native plasma separated from the whole blood.^{[19](#page-6-10)} All measurements were performed within 12 h after the blood was collected to ensure the porcine blood was kept fresh.

Experiment 1 was performed in the model with calcium chloride as a trigger factor. The influence of five calcium final concentrations (5, 15, 25, 40, and 50 mmol∕L) in the reconstituted blood of HCT 45% flowing through 0.9-mm glass tube at a flow rate of 5 mm∕s was investigated.

Experiment 2 was performed in the model with various flow rates. The influence of four flow rates (5, 15, 20, and 25 mm∕s) on the reaction process of the reconstituted blood samples of HCT 45% flowing through a glass tube with a diameter of 0.9 mm was investigated. The coagulation process was initiated by calcium chloride with final concentration of 25 mmol∕L.

Experiment 3 was performed in the model with various glass tube diameters. The effect of three tubes with diameters of 0.9, 1.1, and 2 mm on the reaction process of the reconstituted blood samples of HCT 45% flowing at 5 mm/s was investigated. The coagulation process was initiated by calcium chloride with final concentration of 25 mmol∕L.

Experiment 4 was performed in the model with various HCTs. The reconstituted blood samples of HCTs of 25%, 35%, 45%, and 55% flowing through a 0.9-mm glass tube at a flow rate of 5 mm∕s were studied. The coagulation process was initiated by calcium chloride with final concentration of 25 mmol∕L.

2.2 OCT Measurements

A spectral domain OCT system with a spectrum centered at 840 nm and a full-width at half-maximum bandwidth of 40 nm and a total delivered power of 2 mW was used. Backreflected light from the reference and sample arms was guided into a spectrometer and dispersed over a 1×1024 indium gallium arsenide (InGaAs) detector array at 20 kHz. The resulting axial resolution of the system was about $8 \mu m$ in air. The lateral resolution was about 15 μ m.

The experimental setup for the registration of OCT signals during the clotting process under flow conditions is shown in Fig. [1.](#page-2-0) In our experiments, we used an open-circuit system of a round glass tube with its two ends connected to flexible silicone tubes. The glass tube was placed perpendicular to the probing beam and the sample arm of OCT system adjusted to ensure that only light scattered by blood constituents was detected and the specular reflection that occurs at the glassfluid interface was eliminated from the detection. The flow model comprised a peristaltic pump to drive the blood circulating in a direction from a reservoir and to the same reservoir. The flow velocity was set by power regulation of the peristaltic pump and kept constant through the experiment. The OCT signals were acquired immediately when the blood sample was added with $CaCl₂$ solution as a coagulation agent. A magnetic stirrer was used to mix well the CaCl₂ solution with the blood. The OCT signals were taken every 15 s until 40 min.

2.3 Data Processing

Quantitative data were obtained by averaging the signal intensity of 800-A scans in M-mode as a function of depth to one depth profile. A curve fit in depth was applied to the averaged and normalized signal from which the corresponding 1∕e light penetration depth was derived as shown in Fig. $2^{19,20}$ $2^{19,20}$ $2^{19,20}$ $2^{19,20}$ A time curve was set up by plotting the $d_{1/e}$ values obtained from the entire observation. From the $d_{1/e}$ versus time signals, the clotting time (t_c) and coagulation rate (S_r) were determined by averaging the results of triplicates for each sample.^{[19](#page-6-10)}

3 Results

Figure [3](#page-3-1) shows the variations in $d_{1/e}$ as a function of time acquired from the flowing blood samples with final concentra-tions of 5 [Fig. [3\(a\)](#page-3-1)], 15 [Fig. [3\(b\)\]](#page-3-1), 25 [Fig. [3\(c\)](#page-3-1)], 40 [Fig. [3\(d\)](#page-3-1)],

Fig. 1 Schematic diagram of the experimental arrangement.

Fig. 2 An example of optical coherence tomography (OCT) data processing. (a) The original OCT image and (b) the curve fit for 1∕e light penetration depth extraction.

and 50 mmol/L [Fig. $3(e)$] CaCl₂. Two distinct stages of all the five samples in the flow conditions could be identified during coagulation in accordance with the human and porcine blood coagulation induced by $CaCl₂$ in the static state in our previous OCT measurements. $19,20$ $19,20$ The intersection of the two stages where the $d_{1/e}$ curve started to be stabilized was defined as the coagulation time (t_c) . Before CaCl₂ solution was added to the blood sample, the medium was in a liquid state. During the first stage $(0-t_c)$, the medium turned into a gel state because of the transformation of fibrinogen into fibrin through a coagulation cascade reaction. In this stage, the $d_{1/\rho}$ increased markedly. In the second stage (t_c – 40 min), $d_{1/e}$ changed to a small extent with an approximate horizontal asymptote. The t_c values of the five samples are illustrated in Fig. [3](#page-3-1).

The results demonstrated that calcium could cause clot formation of the flowing blood in the range of 5 to 50 mmol∕L investigated in this study. When the concentration was 5 to 25 mmol∕L, the clotting time was calcium concentration dependent and decreased with the increase of concentration, suggesting more calcium resulted in more effective blood coagulation in the flowing static as well as in the static state.^{[20](#page-6-11)} However, when the concentration was 25 to 50 mmol∕L, the clotting time increased with the increase of concentration [Fig. $3(f)$]. The dual functions of calcium in blood coagulation have long ago been evidenced and explained, i.e., the overdose of calcium could play a role in anti-coagula-tion.^{[23](#page-6-14)} At the same concentration (25 mmol/L) of CaCl₂, it took almost twice the time for the moving blood sample to coagulate than the stagnant blood, although there was sample variation.^{[20](#page-6-11)}

Fig. 3 $d_{1/e}$ as a function of time acquired from the flowing blood (HCT = 45%) with CaCl₂ at (a) 5, (b) 15, (c) 25, (d) 40, and (e) 50 mmol/L. (f) The CaCl₂ concentration-dependent coagulation time (t_c) .

Fig. 4 $d_{1/\theta}$ as a function of time obtained from the flowing blood (HCT = 45%) during coagulation at the flow rates of (a) 5, (b) 15, (c) 20, and (d) 25 mm∕s. (e) The HCT concentration-dependent coagulation rate and (f) HCT concentration-dependent coagulation time (t_c) .

This difference is worthy of being noted for understanding the real physiologic coagulation, i.e., the effect of flow on the blood coagulation. The concentration 25 mmol∕L was used for the following experiments.

Figure [4](#page-4-0) shows the effect of flow rates on the variation of $d_{1/\rho}$ as a function of time acquired from the blood of HCT 45% flowing through a 0.9-mm tube. At all the four flow rates of 5 [Fig. $4(a)$], 15 [Fig. $4(b)$], 20 [Fig. $4(c)$], and 25 mm/s [Fig. $4(d)$], the blood coagulation process could be divided into two stages in agreement with the blood at static state.^{[19](#page-6-10)} However, the slopes of the first stages in the four curves varied largely, i.e., the derived S_r and t_c were significantly different (Fig. [5\)](#page-4-1). As expected, the mean S_r (×10⁻⁵ mm/s) decreased from 7.38 \pm 0.15 to 4.03 \pm 0.11 as the flow rate increased [Fig. $4(e)$] in the velocity from 5 to 20 mm/s. Correspondingly, the t_c increased with the blood flow [Fig. $4(f)$]. The blood at all the four flow rates gave a much slower coagulation rate and longer clotting time than the blood in static state with S_r (×10⁻⁴ mm/s) of 3.7 ± 0.5 and t_c of 455 ± 11 s.^{[19](#page-6-10)} It was noted that the standard deviation of t_c value increased along with the growing flow rate [Fig. [4\(f\)\]](#page-4-0), which indicated that the coagulation time depending on each blood sample in the same flow rate became more scattering.

Figure [5](#page-4-1) shows the variation of $d_{1/e}$ as a function of time acquired from the blood of HCT 45% flowing through the glass tubes with inner diameter of 0.9 [Fig. $5(a)$], 1.1 [Fig. $5(b)$], and 2.0 mm [Fig. $5(c)$] at a flow rate of 5 mm/s. The curves of $d_{1/e}$ versus time were also divided into two distinct stages. Following the development of blood coagulation, the corresponding parameter $d_{1/e}$ increased largely and then tended to a flat stage. The derived S_r and t_c could nicely characterize the difference of the coagulation course in diverse tubing size with the S_r (×10⁻⁵ mm/s) decreased from 6.30 \pm 0.34, 4.46 ± 0.11 , to 3.88 ± 0.07 and the t_c increased from 577.5 ± 97 , 1020 ± 62.4 , to 1635 ± 47 s. The results demonstrated that the coagulation progress was enormously affected by tubing size, i.e., the blood samples in larger vessels needed longer time to clot than those in narrower vessels at the same flow rate.

To investigate the effect of blood HCT on flowing blood coagulation, the blood samples of 25%, 35%, 45%, and 55% flowing through a 0.9-mm tube at a flow rate of 5 mm∕s were monitored. Figure [6](#page-5-0) shows that the four curves of $d_{1/e}$ versus time were divided into two stages. The shapes of the curves of the blood samples of HCTs in 35% [Fig. $6(b)$] and 45%

Fig. 5 $d_{1/e}$ as a function of time obtained from the flowing blood (HCT = 45%) through the tubes with diameters of (a) 0.9, (b) 1.1, and (c) 2 mm∕s at flow rate of 5 mm∕s.

Fig. 6 $d_{1/e}$ as a function of time obtained from coagulating blood of HCT of (a) 25%, (b) 35%, (c) 45%, and (d) 55%. (d) HCT-dependent coagulation rate and (e) HCT-dependent coagulation time (t_c) .

[Fig. $6(c)$] appeared similar to those in the static state.¹⁹ However, the curves of the flowing blood of 25% with the typical two stages [Fig. $6(a)$] and 55% with an abnormal three stages [Fig. $6(d)$] were different from those of the blood in the static state that had an abnormal curve with three stages and a much longer clotting time of 1969 s for the blood in HCT 25% and the normal two stages for the blood in HCT 55%, 19 demonstrating again the effect of shear force on the blood coagulation process. The derived S_r and t_c were significantly different among the four HCTs [Figs. $6(a)$ and $6(b)$]. With the increase of blood HCTs from 25% to 55%, the mean S_r decreased and the t_c increased, indicating that the blood samples of higher HCTs took longer to clot than those of lower HCTs.

4 Discussion

Existing standard optical tests in clinical practice involve mixing the plasma specimen and coagulation reagent, and then measuring changes in the transmitted light or the scattered light during the process of the plasma coagulating. However, the tests based on the temporal change in optical density are limited because of whole blood opacity. The increase in optical density of blood during coagulation is indisputable for plasma samples as reported in the literature but is a lot less detectable for whole blood samples. $24,25$ $24,25$ Because the plasma tests do not precisely reproduce the physiologic event, i.e., the effect of RBCs in whole blood as the main component of the blood clot is trapped RBCs by fibrin strands, to develop accurate and global standard in vitro coagulation tests using blood samples is an important need. We recently developed an OCT method to detect blood coagulation in static state on whole blood samples rather than plasma.¹⁹ OCT is able to quantify the attenuation coefficient (a result of scattering and absorption). The attenuation property obtained by OCT can be used for the characterization of several different kinds of tissues and these have been demonstrated by several groups. $10-14$ $10-14$ Because blood coagulation introduced local changes in their optical properties (scattering coefficient and local and mean refractive indices), thus, we

first analyzed 1/e light penetration depth $(d_{1/e})$ versus time dur-ing blood coagulation under the static state.^{[19](#page-6-10)} In our case, the blood sample was uniform and the $d_{1/e}$ parameter actually represented the attenuation property of the blood sample. In this region, the attenuated power signal within the sample mostly follows the first-order scattering approximation and can be mod-eled as an exponentially decaying function.^{[26](#page-7-2)[,27](#page-7-3)} The choosing of $d_{1/e}$ parameter ensures that the fitting is accurate. The present study extends the analysis of coagulation of flowing blood different from our previous studies which were performed from the static blood. The data presented in this work unambiguously pointed to the possibility of the OCT determination of the intravascular blood coagulation. A direct correlation between the changes in the $d_{1/e}$ and the moving blood coagulation process was revealed. In all our experiments, the beginning of clotting processes in the flow caused a marked increase in the $d_{1/e}$ corresponding to the transformation of the blood from liquid to gel state when fibrinogen turned into fibrin as in static state. The parameters could characterize and differentiate the coagulation process of flowing blood in diverse concentrations of calcium, vessel diameter, and HCTs.

Various concentrations of calcium chloride, added as the inducer of coagulation, were investigated to reveal the influence of concentration on coagulation. The model suggests that Ca^{2+} ions play two distinct roles in the process: the 25 mm/LCa^{2+} ions are primarily responsible for optimal concentration of the experiments because of the shortest t_c [showed in Fig. [3\(f\)\]](#page-3-1) and the smaller standard deviation, whereas both increase and decrease the concentration of Ca²⁺ ions lead to prolong t_c and enlarge the standard deviation. The presence of Ca^{2+} as a cofactor resulted in the Factor Xa formation and the rate of Factor Xa formation increases in proportion to the concentration when the concentration of Ca²⁺ is lower.^{[28](#page-7-4)} Based on Fig. [3\(f\),](#page-3-1) the higher concentration of $CaCl₂$ may inhibit the formation of Factor Xa or the reaction of transforming fibrinogen to fibrin. Appropriate concentration of $CaCl₂$ is an essential factor for the experiment we conduct for this paper.

The results demonstrated that the higher the mean flow rate applied to the flowing blood, the longer the time needed for the blood to be coagulated after the induction by a coagulant in the same inner diameter of 0.9 mm (Fig. [4\)](#page-4-0). The formation of fibrin meshwork plays an important role in the process of blood coagulation. However, owing to the increasing shear stress, the higher shear rate has stronger capability of breaking the formation of fibrin meshwork.⁷ In addition, the elevated shear rates slow down the procedure of enmeshing the red cells and plasma, which also prolong the coagulation time; i.e., it will take longer to form adequate thrombus to block the tube at the increased shear rate. This is consistent with the effect of flow on clotting being inhibitory, as can be seen from both flow chamber perfusion experiments and in vivo studies. $29-33$ $29-33$ $29-33$

The blood samples flowing through the larger tubes need longer time to clot under the equal velocity of 5 mm∕s (Fig. [5](#page-4-1)). The results could be explained in that the formation of fibrin meshwork and the reaction of cells aggregate is easy to achieve in the smaller tubes. 34 It will take more time to grow to quite large occlusive diameters, i.e., the greater tubes will call for more time to form a quite large thrombus. These evidences illustrate that the blood coagulation is partially dependent on the tubing size. The blood flow rate and vessel size are in a certain scope at normal circumstances.

Our data demonstrated that the sample HCT was strongly correlated with the measured variables; low HCT was associated with relative hypercoagulability, and high HCT was associated with relative hypocoagulability (Fig. 6), which were consistent with the findings by thromboelastometry.^{[35](#page-7-8)} A sample with a high HCT would contain less plasma (and consequently less plasma protein mass) than a sample with a lower HCT, i.e., RBCs act as a diluent for plasma coagulation factors and there could be less fibrinogen able to be converted into fibrin fibers in the blood in a higher $HCT³⁵$ $HCT³⁵$ $HCT³⁵$ Depending on the viscosity of blood samples and intensity of fibrin meshwork, a slightly high HCT of 55% blood led to an abnormality in optical properties [Fig. [6\(d\)](#page-5-0)] with the curve being divided into three distinct stages during coagulation. There may be a process of assembling more plasma protein to strengthen clotting viscosity and intensity to offset the lack of plasma coagulation factors in the second stage of Fig. $6(d)$.

As stated before, due to most of the conventional methods being applied in plasma coagulation^{[24](#page-7-0)[,25](#page-7-1)} and whole blood coagulation of static condition, $\frac{8,19,36,37}{8}$ $\frac{8,19,36,37}{8}$ $\frac{8,19,36,37}{8}$ $\frac{8,19,36,37}{8}$ $\frac{8,19,36,37}{8}$ $\frac{8,19,36,37}{8}$ $\frac{8,19,36,37}{8}$ it is not feasible to compare the OCT results to the clotting times estimated with the traditional techniques, such as a conventional prothrombin time test. Compared to the traditional clotting time measurements, the OCT technology has the advantage of measuring flowing whole blood rather than plasma under static state and getting rid of the restriction of media (e.g., water).

5 Conclusions

This study confirmed that OCT technique was a promising approach to monitor the flowing blood clotting process. In particular, the variations in $d_{1/e}$ versus time were associated with clotting rate S_r and clotting time t_c of moving blood in mimic vessels. The important effect of $CaCl₂$ concentration, sample HCT, and flow rate on the flowing blood coagulation process was also emphasized by the S_r and t_c parameters. In comparison with other modalities, OCT allows direct monitoring of the coagulation properties of flowing blood.

Acknowledgments

This work was supported by research grants from the National Natural Science Foundation of China (81171378).

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